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	APJ ABDUL KALĄM TECHNOLOGICAL UNIVERSITY	131	(3)	XXXIII		,
B.Tech Degree S5	(R, S) / S7 (PT) (R,S) / S5 (WP) (R) Examination November 20	024	3019	Scheme	3/	•
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## **Course Code: MET 305**

Course Name: INDUSTRIAL & SYSTEMS ENGINEERING

Max. Marks: 100 Duration: 3 Hours

## **PART A** (Answer all questions; each question carries 3 marks) Marks 1 List any six fields of application of industrial engineering. 3 2 Describe the following terms. a) Standardization b) Simplification and c) 3 Diversification. 3 Explain any three important factors need to be considered while selecting 3 material handling equipments. 4 Explain the quantity discount model of inventory management. 3 5 What are the methods for reducing industrial fatigue? 3 Describe the functions of trade union. 3 7 Explain how wastes are eliminated using 5S methodology in lean manufacturing. 3 8 Define agile manufacturing. List any four advantages of agile manufacturing. 3 9 List out any six myths about ERP. 3 Explain the term 'Business Process Re-engineering'. 10 3 PART B (Answer one full question from each module, each question carries 14 marks) Module -1 1.1 Explain the evolution of modern concepts of industrial engineering. . 8 Explain concurrent engineering. 6 12 a) The fixed cost for a company is Rs. 5,00,000 and variable cost per unit is Rs. 25. 8 The estimated sales for the period is valued at Rs. 15,00,000. Each unit sells at Rs. 150. Determine: a) Break-even point in rupees. b) Rs. 12,00,000 will be the likely sales turnover for the next period, calculate the estimated contribution and profit.

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		c) If a profit target of Rs. 6,50,000 has been budgeted, compute the turnover	
		required.	
	b)	Explain the stages of product life cycle with the help of a sketch.	6
		Module -2	
13	a)	Explain the principles of material handling.	10
	b)	What is value analysis? Explain any three types of value.	4
14	a)	ARM industry needs 5400 units per year of a bought-out component which will	10
		be used in its main product. The ordering cost is Rs. 250 per order and the	
		carrying cost per unit per year is Rs. 30. Find:	
	e	a) the economic order quantity (EOQ).	
		b) the number of orders per year	
		c) the time between successive orders.	
		d) the total cost.	
	b)	Explain the concept of 'just-in-time' manufacturing system.	4
		Module -3	
15	a)	What is personal protective equipment (PPE)? What are the categories of PPE?	14
		Explain any four types of non-respiratory PPE.	
16	a)	Why communication is important in an industry? Explain.	7
	b)	Explain the causes for industrial disputes.	7
		Module -4	
17	a)	What are the advantages of lean manufacturing comparing to conventional	7
		manufacturing? Explain.	
	b)	Explain the seven deadly wastes in conventional manufacturing.	7
18	a)	Describe the conceptual framework for agile manufacturing	7
:	b)	Explain the characteristics of agile manufacturing	7
		Module-5	
19	a)	Explain the benefits of implementing ERP.	7
	b)	Explain the following concepts. a) data warehousing, and b) data mining.	7
20	a)	Describe the concept of product life cycle management.	7
	b)	With a suitable example explain the concept of supply chain management.	7