## 02000MRT294072102

Reg No.:	Name:
	-

## APJ ABDUL KALAM TECHNOLOGICAL UNIVERSITY

Fourth Semester B.Tech (Honours) Degree Examination June 2023 (2021 Admission)

**Course Code: MRT294** 

		Course Name: INDUSTRIAL AUTOMATION			
ľ	Max. N	flarks: 100 Duration:	3 Hours		
		PART A (Answer all questions; each question carries 3 marks)	Marks		
1		Specify the significance of automation in industry.	3		
2	2 -	Discuss the various components in material handling systems.	3		
3	3	Define signal conditioning and processing.	3		
4		List any three displacement sensors.	3		
5	i	Mention the applications of SCADA in real-time industries.	3		
6	i	Draw the ladder program for logical OR gate.	3		
7		Define PID control and its needs in automation.	3		
8	;	Write any three advantages of Flexible Manufacturing Systems.	3		
9	)	List some applications of IoT in the industry.	3		
1	0	Define IoT enabled PLC.	3		
PART B (Answer one full question from each module, each question carries 14 marks)					
		Module -1			
1	1	Discuss in detail the various levels of automation and list some real-time	14		
		examples for automation systems.	,		
1:	2	What are the potential areas of industrial automation, and justify the need for	14		
		automation in the current scenario with suitable advantages?			
		Module -2			
1.	3	Explain various types of encoders with applications and suitable sketches.	14		
14	4	Enumerate the different types of temperature sensors, with neat figures.	14		
	Module -3				
15	5	Describe PLC with a neat block diagram.	14		
16	5	Explain ladder programming in PLC. Draw the ladder program for a simple sequential circuit.	14		

## 02000MRT294072102

## Module -4

Explain computer numerical control, and list the advantages and applications of	14
CNC.	
Compare manufacturing cells and Flexible Manufacturing System.	14
Module -5	
Elucidate the importance of IoT in industrial automation with suitable real-time	14
examples and applications.	
Explain the importance of machine vision with suitable sketches and its applications.	14
	CNC.  Compare manufacturing cells and Flexible Manufacturing System.  Module -5  Elucidate the importance of IoT in industrial automation with suitable real-time examples and applications.  Explain the importance of machine vision with suitable sketches and its