B

## 1000MET413122201

| Reg No.: | Name: $\sqrt{\frac{2}{3}}$   | The state of the s |
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|          | APJ ABDUL KALAM TECHNOLOGICAL UNIVERSITY   | SIX.   |
|          | Seventh Semester B.Tech Degree Examination December 2022 (2019 scheme)   | OK.  |
|          | Service Control of the Control of th | HUP  |
|          |  |  |
|          | Course Code: MET413  |  |
|          | Course Name: ADVANCED METHODS IN NONDESTRUCTIVE TESTING  |  |
| Max. M   | Iarks: 100 Duration: 3 l   | Hour   |
|          | PART A   |  |
|          | Answer all questions, each carries 3 marks.  | Mark   |
| 1        | Explain about different types of visual inspection   | (3)  |
| 2        | List the advantages and disadvantages of magnetic particle inspection technique  | (3)  |
| 3        | Explain about ultrasonic guided waves  | (3)  |
| 4        | What is Snell's law of critical angle?   | (3)  |
| 5        | What are the different types of screens used in radiography inspection   | (3)  |
| 6        | Explain about different types of radiation detectors used during radiography   | (3)  |
|          | inspection   |  |
| 7        | Explain the significance of wedges used during phased array inspection   | (3)  |
| 8        | Write short notes about beam steering of ultrasound waves  | (3)  |
| 9        | Explain the significance of heat sensitive paints during NDT   | (3)  |
| 10       | Write short notes about the significance of thermo mechanical behaviour of   | (3)  |
|          | materials during thermo graphic evaluation   |  |
|          | PART B   |  |
|          | Answer any one full question from each module, each carries 14 marks.  |  |
|          | Module I   |  |
| v11 a)   | With neat sketches explain the working of liquid penetration inspection technique.   | (8)  |
| b)       | With the help of simple figure, explain the standard depth of penetration during   | (6)  |
|          | eddy current testing   |  |
|          | OR   |  |
| 12 a)    | With neat figures, explain any two types of magnetisation techniques used during   | (8)  |
| 2        | magnetic particle inspection   |  |

b) Explain the process of coating thickness measurement by employing eddy current

testing technique

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## Module II

| 13 a) With neat sketches, explain the different types of ultra-sonic testing techniques          | (8) |
|--|-----|
| b) Explain the working of laser shearography   |     |
| OR   | (6) |
| 14 a) Differentiate between Fresnel and Fraunhofer effects                                       | (0) |
| b) With the help of a neat diagram, detail about the generation of ultrasonic waves              | (8) |
| Module III   | (6) |
| 15 a) Explain about different types of inspection techniques employed during radiography testing | (8) |
| b) What are the parameters based on which the radiography image quality is defined               | (6) |
| OR   | (6) |
| 16 a) What is real time radiography? List the merits of the process                              | (0) |
| b) With neat sketches, differentiate between neutron radiography and motion                      | (8) |
| radiography  | (6) |
| Module IV  |     |
| 17 a) Explain the working of phased array inspection technique                                   | (0) |
| b) Explain the theory and significance of time-of-flight diffraction                             | (8) |
| OR   | (6) |
| 18 a) Explain the synthetic aperture focusing technique  | (0) |
| b) What is the significance of probe angle during phased array inspection                        | (8) |
| Module V   | (6) |
| 19 a) With diagram, explain acoustic emission testing technique                                  |     |
| b) Explain any two types of leak testing technique   | (8) |
| OR   | (6) |
| 20 a) Explain the different types of thermo graphic NDT techniques                               |     |
| b) Differentiate between digital radiography and computed tomography                             | (8) |
| ****   | (6) |
|  |     |

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