Reg No.:\_\_\_\_\_\_ Name:\_\_\_\_\_\_

APJ ABDUL KALAM TECHNOLOGICAL UNIVERSITY

Eighth Semester B.Tech Degree Examination June 2022 (2015 Scheme)

## Course Code: ME476

Course Name: Material Handling & Facilities Planning

Max. Marks: 100 **Duration: 3 Hours** PART A Marks Answer any three full questions, each carries 10 marks. 1 a) Explain the principles of a good plant layout. (4) With neat sketches explain any four plant layouts. (6)2 What are the facilities that should be provided for the employees in the plant? (5) What are the factors that should be considered while planning the stores layout? (5) 3 Explain any five environmental aspects to be considered while designing a layout. (10)4 a) Explain the procedure for ALDEP. (4) b) Explain the procedure for placement sequencing of department, using CORELAP (6) PART B Answer any three full questions, each carries 10 marks. 5 Describe the various steps in the establishment of an industrial pollution. (10)6 Define an industrial accident. Enumerate the common causes of industrial (10)accidents. Describe various types and measures to prevent them. 7 Explain the principles of material handling? (6)With a neat sketch explain any two conveying equipment used in a plant. (4) Discuss the application of fork lift with a neat sketch. 8 (6)Explain the relationship of material handling to plant layout. (4)PART C Answer any four full questions, each carries 10 marks. 9 Describe any four factors affecting the selection of material handling equipment.. (4) b) With a neat sketch explain any three material handling system used in a job shop. (6)10 Explain any four criteria for the selection of a material handling system? (10)11 With an example explain the classification of material handling equipment based (5) on its characteristics.

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\//, b	)	What are the safety considerations to be followed while carrying out maintenance	(5)
4		of a material handling equipment?	
12		Explain the elements of material handling ergonomics.	(10)
13 a	)	Explain how preventive maintenance is better than breakdown maintenance?	(5)
b	)	How will you plan for a good material handling maintenance system?	(5)
14 a	1)	Describe any four material handling activities involving cost.	(4)
b)	)	Name the material handling methods followed in an industry. Explain any two	(6)
		safety measures to be taken under each method?	

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