APJ ABDUL KALAM TECHNOLOGICAL UNIVERSITY

08 PALAKKAD CLUSTER

Q. P. Code: IAR0821151B-I

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Name: Reg. No:

FIRST SEMESTER M.TECH. DEGREE EXAMINATION DECEMBER 2021

Branch: Mechanical Engineering

Specialization: Industrial Automation and Robotics

08ME6351(B) Fluid Power Automation

Time:3 Hours Max. Marks: 60 Answer all six questions. Modules 1 to 6: Part 'a' of each question is compulsory and answer either part 'b' or part 'c' of each question. . Q.No. Module 1 Marks 1.a List the advantages of pneumatic power system. 3 Answer b or c Explain the working of cylindrical cushioning with a neat sketch. 6 b What is vane pump? Explain vane pump with suitable diagram. 6 C Q.No. Module 2 2.a What is the function of FRL unit in pneumatic system? 3

Answer b or c

- **b** With neat sketch explain about different types of actuating device used in pneumatic system.
- **c** With a neat sketch explain the control of a double acting cylinder using actuators.

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Module 3

3.a What are the different methods of actuation used in fluid power system?

Answer b or c

b Design a pneumatic circuit and explain the working of a 3/4 way DCV valve.

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c With the help of a neat sketch explain the working of spool valve.

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Module 4

4.a What is meant by Pulse Width Modulation?

Answer b or c

- b Explain about PID control? With the help of a graph describe the performance
 6 characteristics of PID controller.
- **c** What is the effect of root locus method in analog control system? Sketch the Control configurations with the following conditions.
 - (a) Cascade compensation.
 - (b) Feedback compensation.
 - (c) Inner-loop feedback compensation.

Module 5

5.a Explain the importance of timers in PLC.

Answer b or c

b What is PLC? Explain about the architecture of PLC with a neat sketch.

c Explain the steps involved in the implementation of Closed Loop Control
 8 System using PLC.

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Module 6

6.a Write any four applications of spool valves.

Answer b or c

b What are the basic elements of a direction control valve? Explain its application
 8 in paper industry.

c Explain with a neat circuit diagram, the counter balance valve application.

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