

SEVENTH SEMESTER B.TECH. (ENGINEERING) EXAMINATION, NOVEMBER 2013

EE 09 705 L23—PROCESS CONTROL AND INSTRUMENTATION

Time: Three Hours

Maximum: 70 Marks

Part A

Answer all questions.

- 1. What is meant by ON-OFF control system?
- 2. Why do you require an error detector in a process control system?
- 3. How does a rotameter act as a control unit?
- 4. Mention the advantages of derivative controller?
- 5. What is meant by tuning of controller?

 $(5 \times 2 = 10 \text{ marks})$

Part B

Answer any four out of six questions.

- 6. With suitable examples differentiate between regulatory system and tracking system?
- 7. What are the advantages of electrical actuators?
- 8. With a neat physical diagram, explain the final control operations for a process?
- Explain different, types of 2-mode controllers.
- 10. Explain the significance of "repeats per minute" for the integral gain of the controllers.
- 11. How do you assess the quality of the system using minimum area criterion?

 $(4 \times 5 = 20 \text{ marks})$

Part C

Answer four full questions.

12. Explain the different schemes for digital control system.

Or

- 13. Explain how does damping affect the oscillatory behavior for the following systems:—
 - (a) $G_1(s) = 1/(s^2 + 3s + 2)$; and (b) $G_2(s) = 1/(s^2 + 2s + 2)$.
- 14. Implement a signal conditioning system for RTD?

Or

15. Explain the direct and reverse modes of operation of pneumatic actuator.

Turn over

16. Mention the salient features of PID controller?

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- 17. Differentiate between process lag, dead time and control lag with suitable examples.
- 18. How does Bode plot help to assess the system stability?

Or

19. Explain Ultimate Cycle Method of Ziegler Nichols tuning for a PID-controller.

 $(4 \times 10 = 40 \text{ marks})$